

**schedule 100 for Plain-End Pipe**  
**(Data from ASME B36.10 (incorporating ASTM A53 Table 2.2))**

DN	NPS	Outside Diameter		Wall Thickness		Plain End Mass		Identification	Schedule No.
		mm	in	mm	in	kg/m	lb/ft		
200	8	219.1	8.625	15.09	0.594	75.92	51.00		100
250	10	273.0	10.750	18.26	0.719	114.71	77.10		100
300	12	323.8	12.750	21.44	0.844	159.87	107.42		100
350	14	355.6	14.000	23.83	0.938	194.98	130.98		100
400	16	406.4	16.000	26.19	1.031	245.57	164.98		100
450	18	457	18.000	29.36	1.156	309.64	208.15		100
500	20	508	20.000	32.54	1.281	381.55	256.34		100
550	22	559	22.000	34.93	1.375	451.45	303.16		100
600	24	610	24.000	38.89	1.531	547.74	367.74		100